

shop 24(0)

9

Date: Thursday, 1/17/2008 3:30:19 PM
 User: Kim Johnston

Process Sheet

~~Process Sheet~~

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: TAIL LIGHT FAIRING		
Job Number	: 36837		Part Number	: D412750142		
Estimate Number	: 12710		Drawing Number	: N/A		
P.O. Number	:		Project Number	: N/A		
This Issue	: 1/17/2008	S.O. No. :	Drawing Revision	: A		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type	: SMALL /MED FAB			
Previous Run	: 36042		Due Date	: 1/24/2008	Qty:	2 Um: Each
Written By	:					
Checked & Approved By	: <u>08.01.18</u>					
Comment	: est revA 06.09.22 new issue EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: Photocopy bluefile & type labels per PPP D412-750-142 CHG001	
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1	
		Pick Packing Kit	
3.0	D3484042	TAIL LIGHT FAIRING, RH	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) TAIL LIGHT FAIRING, RH 364463	
4.0	AN33A	Bolt	
		Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s) Bolt Batch: M10C537 (1x) M10C552 (13x) 50	
5.0	AN960JD10	Washer	
		Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s) Washer Batch: M106167 81/91 50 2x	
6.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
		Comment: INSPECT 100% KITS FOR COMPLETENESS	
		***** Ensure part is a R/H as per dwg *****	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: TAIL LIGHT FAIRING

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Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-750-142

Location:

PPP Rev: DAR

PC 8/01/25 (2)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



08.01.25
JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CY08/01/25

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries